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WH Cage Kit

#4253 Date 11/15/05 rev. 0

Kit Contents:

1-Spreader bar
2-Side bars
2-Floor plates

Hardware

8-3/8"x1 1/4" bolts
8-3/8" nuts
8-3/8" lock washers
8-3/8" thick washers

Pre-installation tips: Make sure you have doors installed to insure proper clearance between cage and door. If you are going to be using the stock type wiper motor and cover have the cover in place to make sure you allow for clearance between cage and cover. If you are installing the cage with seats, carpet, etc. installed you will want to take precautions to keep weld spatter from burning them. It is our recommendation that you remove your interior prior to welding.

Installation Procedures:

First these instructions are a guideline only it is not the law. You may want to move the bar this way or that based on your specific needs and observations about your Bronco.

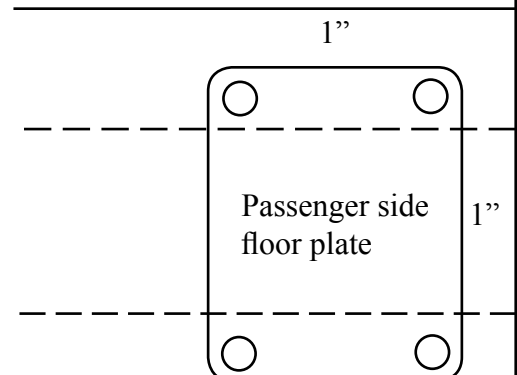
1. Install the floor plates. We like to install these plates back about 1" from the upward bend in the floor pan and about 1" from the kick panel. We do this so that the bolt holes are drilled on the outside of the body support structure under the floor pan. Mark and drill holes for 3/8" bolts. Install the plates leaving the lock washers off. You may need to grind the flat washers if they hit the support structure under the floor pan. Installation is the same for driver and passenger side.

2. Position side bars about 1" above the center of the bend on the main bar (the main bar is the one right behind your seats). Cut and grind side bars to fit main bar and floor plates.

3. Position spreader bar between side bars. The spreader bar is pre-ground but can be ground more if necessary for clearance of wiper cover.

4. Welding: Once you are happy with the position of all bars tack weld everything in place and again check fit and clearance for doors, wiper cover, dash knobs etc. If it's the way you want it we recommend welding it installed in the Bronco and then removing for paint. The reason we like to do it this way is because there is less of a chance for the bars to move out of place.

5. Remove for paint. Reinstall with lock washers.



For really cool roll bar accessories don't forget we have grab handles, drink holders, and custom "Headbangers" roll bar padding available at www.wildhorses4x4.com